

BARREL SAUNA

LT: Lauko apvalios saunos gaminamos neautomatizuota įranga ir yra unikalios dėl rankų darbo proceso. Svarbu suprasti, kad ši technologija gali sukelti nedidelį matmenų skirtumą, tačiau ši paklaida yra apribota iki +4 cm. Jei klientui svarbu išlaikyti tikslų matmenį tam tikroje saunos vietoje, toks reikalavimas turėtų būti nurodomas užsakant, kad gamintojas galėtų atsižvelgti į tai ir tinkamai priderinti gamybą.

EN: Outdoor round saunas are crafted manually, and their uniqueness lies in the hands-on production process. It's essential to understand that this manufacturing technique may result in minor dimensional differences, but such discrepancies are limited to within +4 cm. If it's crucial for the customer to maintain precise dimensions in a specific area of the sauna, such a requirement should be indicated during the ordering process, allowing the manufacturer to accommodate and adjust the production accordingly.

DE: Die Außensaunen in runder Form werden manuell hergestellt, und ihre Einzigartigkeit liegt im handwerklichen Produktionsprozess. Es ist wichtig zu verstehen, dass diese Fertigungstechnik zu geringfügigen dimensional Unterschieden führen kann, aber solche Abweichungen sind auf +4 cm begrenzt. Wenn es für den Kunden entscheidend ist, präzise Abmessungen in einem bestimmten Bereich der Sauna beizubehalten, sollte diese Anforderung während des Bestellvorgangs angegeben werden. Dadurch kann der Hersteller die Produktion entsprechend anpassen und ausrichten.

FR: Les saunas extérieurs de forme ronde sont fabriqués manuellement, et leur singularité réside dans le processus de production artisanal. Il est essentiel de comprendre que cette technique de fabrication peut entraîner de légères différences dimensionnelles, mais de telles divergences sont limitées à +4 cm. Si la préservation de dimensions précises dans une zone spécifique du sauna est cruciale pour le client, une telle exigence devrait être indiquée lors du processus de commande, permettant ainsi au fabricant de s'adapter et d'ajuster la production en conséquence.

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Main info about sauna capacity, weight, heater recommendation

Aprox. sauna room length	2 m	2,5 m	3 m	3,5 m	4 m
People can fit	1-2	2-4	4-6	6-8	8-10
Capacity m3 of sauna room	7,6	9,5	11,4	13,3	15,2
Wood burning heaters recommended					
harvia m3 6–13 m3	Yes	Yes	Yes	Yes	No
Harvia 20 pro 8–20 m3	Yes	Yes	Yes	Yes	Yes
Harvia legend 150 6–13 m3	No	No	Yes	Yes	No
Harvia legend 200 10–24 m3	No	No	Yes	Yes	YES
Electric heaters recommended					
Harvia vega compact 3,5 kW 1,3–2,5 m3	No	No	No	No	No
Harvia vega 6kW 5- 8 m3	Yes	No	No	No	No
Harvia Cilindro PC70 7 kW 6–10 m3	Yes	Yes	No	No	No
Harvia Cilindro PC90 9 kW 8- 14 m3	Yes	Yes	Yes	Yes	Yes
Spirit SP60E 6,0 kW black 5-8 m3	Yes	No	No	No	No
Spirit SP90E 9,0 kW black 8-14 m3	Yes	Yes	Yes	Yes	Yes

Sauna Length	2 m	2,5 m	3 m	3,5 m	4 m	4,5 m	5 m	5,5 m	6 m
Weight in Kg	700	800	900	1000	1100	1200	1300	1400	1500

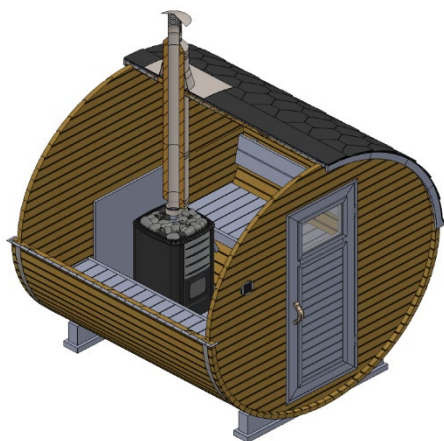
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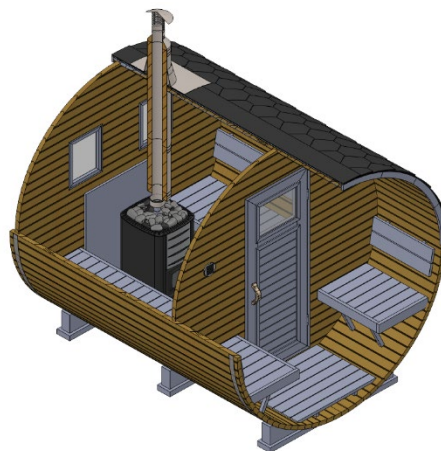
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Barrel sauna models

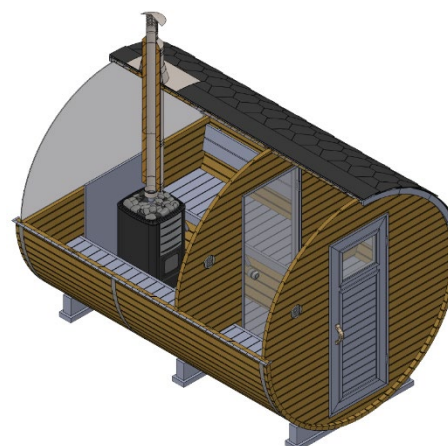
Sauna Lenght	2 m	2,5 m	3 m	3,5 m	4 m	4,5 m	5 m	5,5 m	6 m
Sauna room (ONLY)	YES	YES	YES	YES	YES	-	-	-	-
Sauna + terrace	-	YES	YES	YES	YES	YES	YES	-	-
Sauna + dressing room	-	-	YES	YES	YES	YES	YES	YES	YES
Sauna + terrace + dressing room	-	-	-	YES	YES	YES	YES	YES	YES



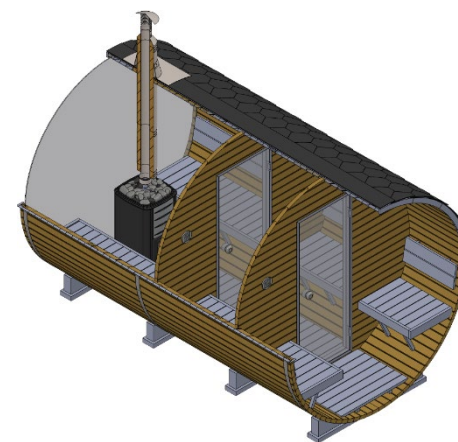
2-4m.



2,5-5,5m.



3-6 m.



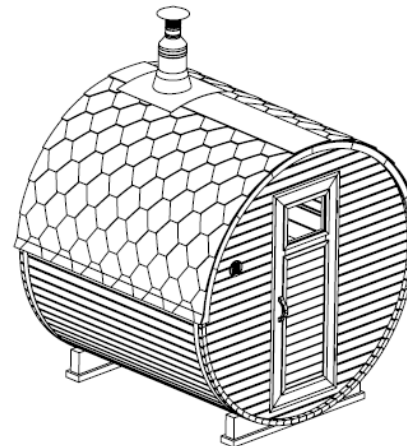
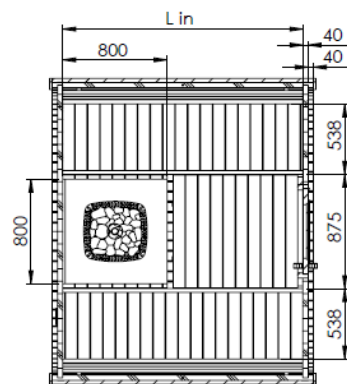
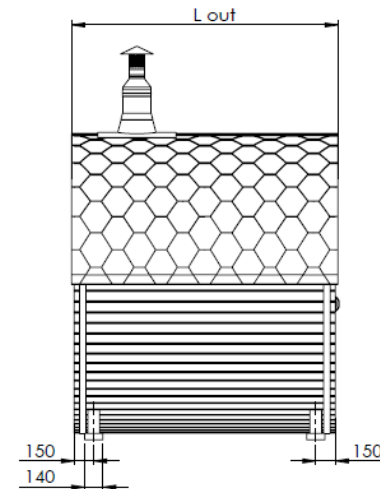
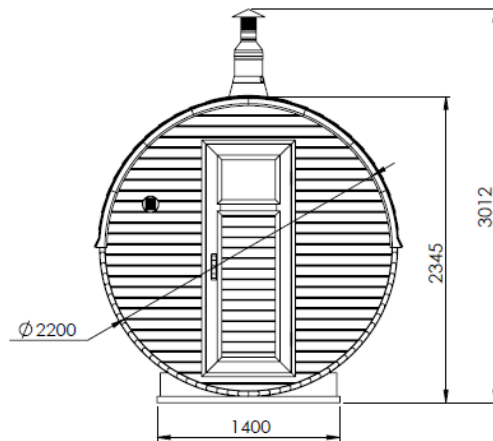
3,5-6 m.

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Sauna dimensions from 2 m - 4 m



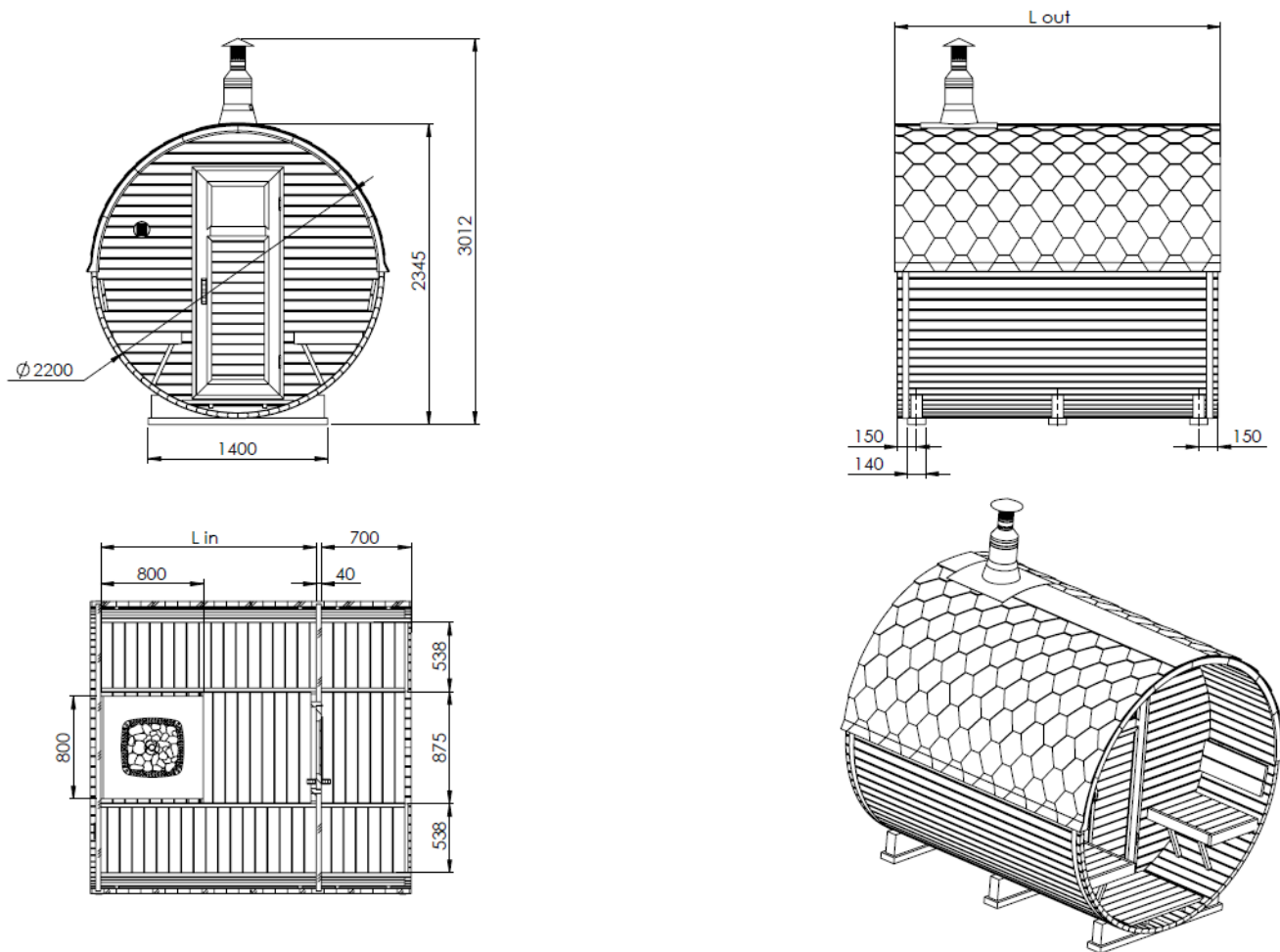
L out	2 m	2,5 m	3 m	3,5 m	4 m				
L in	1,84 m	2,34 m	2,84 m	3,34 m	3,84 m				

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Sauna dimensions from 2,5 m - 5,5 m



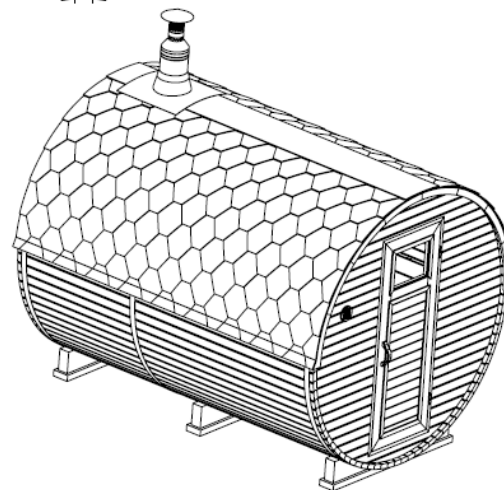
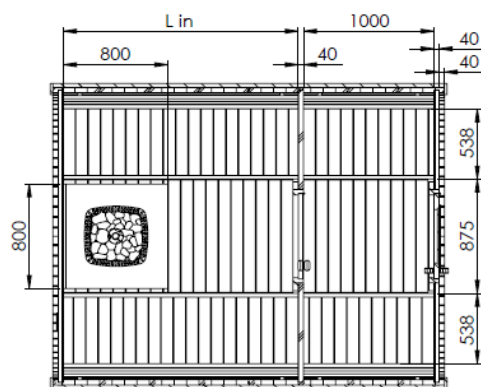
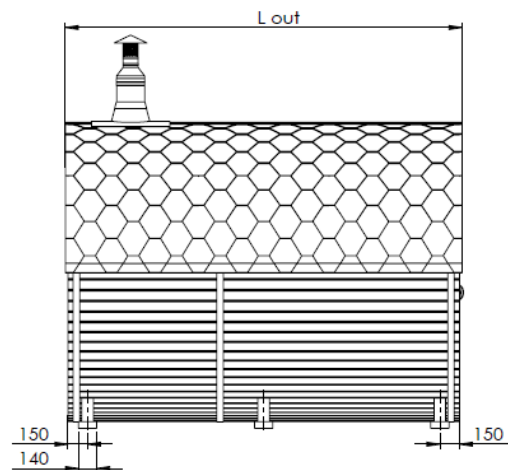
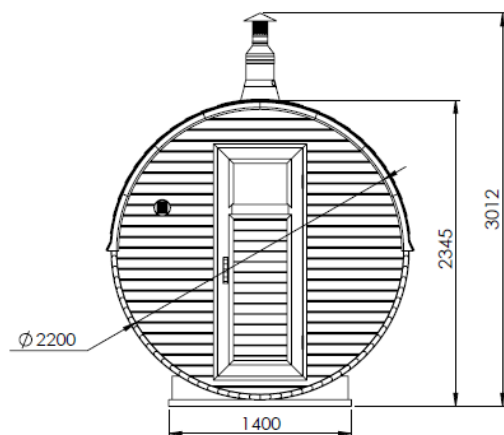
L_{out}	2,5 m	3 m	3,5 m	4 m	4,5 m	5 m	5,5 m	
L_{in}	1,68 m	2,18 m	2,68 m	3,18 m	3,68 m	4,18 m	4,68 m	

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Sauna dimensions from 3 m - 6 m



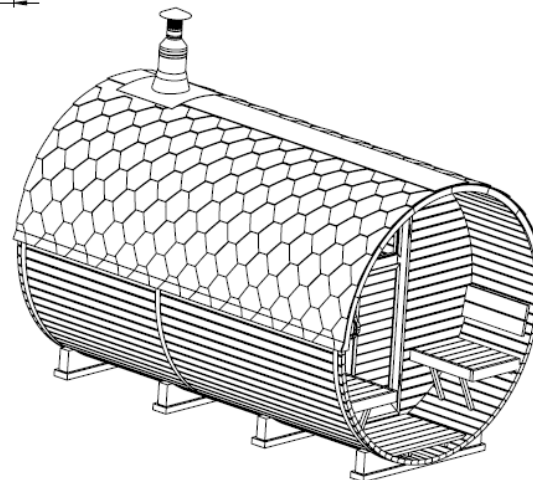
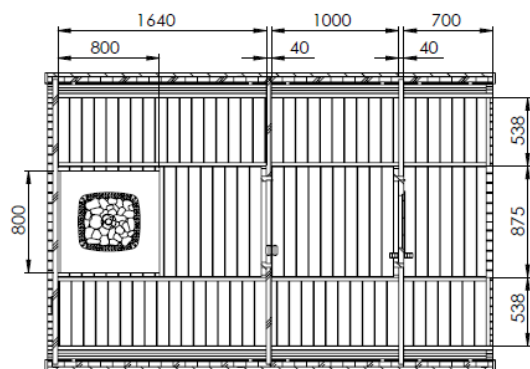
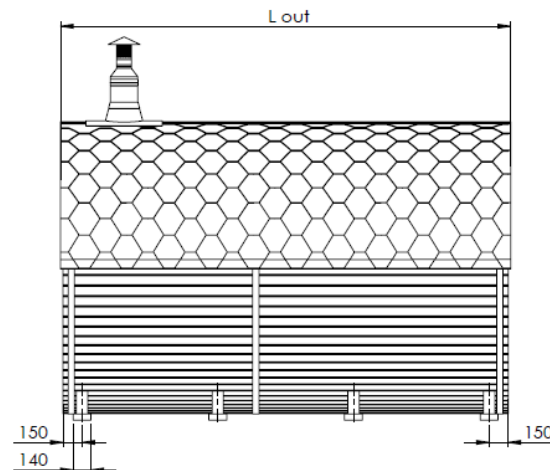
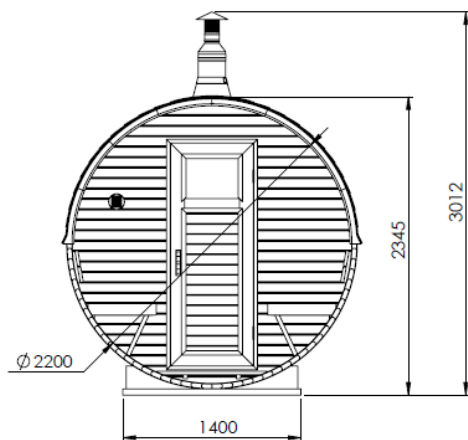
L out	3 m	3,5 m	4 m	4,5 m	5 m	5,5 m	6 m
L in	1,8 m	2,3 m	2,8 m	3,3 m	3,8 m	4,3 m	4,8 m

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Sauna dimensions from 3,5 m - 6 m



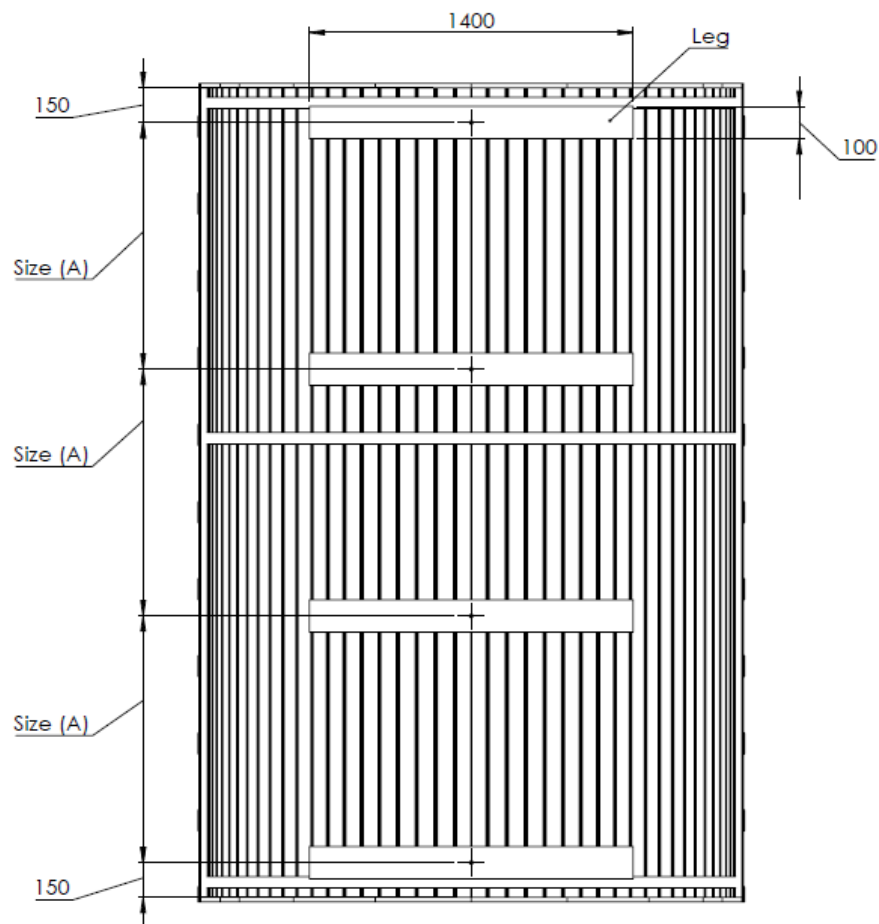
L out	3,5 m	4 m	4,5 m	5 m	5,5 m	6 m
L in	1,64 m	2,14 m	2,64 m	3,14 m	3,64 m	4,14 m

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Sauna base plan



*It is recommended to make 3 concrete supports for each leg. The diameter of the support must be greater than the width of the leg.

Model length	Size (A)	Leg qty.
2 m	1700 mm	2
2,5 m	1110 mm	3
3 m	1350 mm	3
3,5 m	1066,6 mm	4
4 m	1233,3 mm	4
4,5 m	1050 mm	5
5 m	1175 mm	5
5,5 m	1040 mm	6
6 m	1140 mm	6

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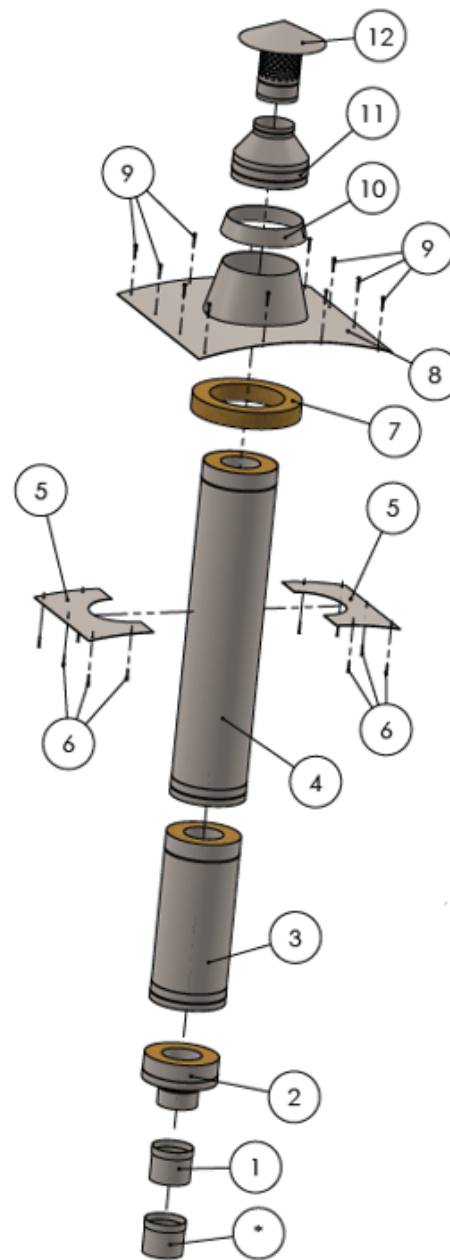
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Chimney connection diagram

* - used in all the heaters exept Harvey 20 Pro.

Item no.	Part name	Qty.
1	Connection pipe	2
2	Lower cover	1
3	Double wall chimney L-500	1
4	Double wall chimney L-1000	1
5	Roof plate	2
6	Screw DIN 7997 3,5x35	10
7	Rockwool	1
8	Base plate	1
9	Screw DIN 7504K 3,5x35	12
10	Decorative ring	1
11	Upper cover	1
12	Spark catcher	1



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